

## Garlic Press Turning Kit

Product : #158919

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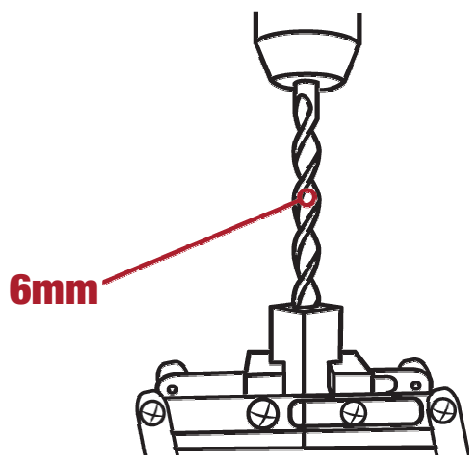
### From Setup To Sanding:

These are the supplies we suggest you have on hand to complete this kit:

- ☐ 6mm Pen Maker's Bit
- ☐ 1 1/8" x 1 1/8" x 6" Turning Stock (x2)
- ☐ Drive Center
- ☐ Live Center
- ☐ 4 Jaw Scroll Chuck
- ☐ 5 Minute Epoxy
- ☐ Drill or Drill Press
- ☐ Sandpaper/Micro-Mesh
- ☐ Eye & Ear Protection
- ☐ Dust Mask

### Cutting & Drilling- Blanks:

Dimension turning stock to 1 1/8" x 1 1/8" x 6". Two pieces will be required for this kit. Ensure that the dilled ends are square and flat. After marking centers on one end of both blanks, use a 6mm pen maker's bit or brad point bit to bore a 6mm hole 1 1/8" deep in the center of the stock.



### Turning & Finishing the Blanks:

Mount the turning stock between centers by using either a 4-jaw scroll chuck or drive center in conjunction with a 60° cone live center. Turn the stock to your desired profile. Finished handle diameter should be no more than 1", length should exceed 4 1/4" overall length. With the lathe spinning, begin sanding with 120-grit paper progressing through the finer grits finishing at 320-grit. Once finished with sanding apply a finish of your choice.

### Assembly:

- ☐ Using an epoxy of your choice, mix enough for both handles.
- ☐ One at a time, apply epoxy to the threaded portion of the garlic press and the interior of the handles. Rotate the handles onto the stems until shoulders tightly against the collars.
- ☐ Clean up and squeeze out that may occur.
- ☐ Allow for proper curing time per the manufacturer's instructions before using.

